











Introduction

In the Clean Aviation Joint Undertaking the aviation industry is searching for increased circularity and less material consumption. Material supplier, manufacturer, research institutions and aviation industry are working collaborative together to increase the re-use and recycling quota of the European aviation industry.

For decades, aircraft reaching the end of their operational life have been stripped down for parts, and some components refurbished and recertified. But with the increasing use of composite material in today's airliners, it's environmentally essential to find a solution for recycling of aircraft composites. Additional challenges will arise for hybrid electric aircraft for recycling of high-power electronics full cells and batteries. New solutions are expected by digitalization in industrial recycling processes.

Workshop topics

- Legislation and regulation in aviation recycling
- Treatment of production waste
- Disassembling and sorting
- Mechanical recycling of aircraft materials
- Chemical recycling
- Characterisation and certification

Agenda

Technical tour

16th November 2023

Technical visit at TARMAC, Teruel: 14.30 – 16.30 Shuttle transfer departure: 12.30 at AIMPLAS Paterna

Networking dinner

16th November 2023 Restaurant Esteban Montesinos, Paterna, 20.00

Recycling workshop

17th November 2023

Workshop, AIMPLAS Paterna: 08.30 - 16.30

General information

Venue

The workshop will be held in the conference room at:

AIMPLAS – Technological Institute of Plastics C/Gustave Eiffel 4 46980 – Paterna Valencia, Spanien



Registration

Please send an email with your complete address to: gabriela.gromer@ict.fraunhofer.de
Please state your f2f or online participation.

Participation fee

One presenter per presentation is free of charge. The other participants will get an invoice by our co-organizer

■ Regular participation fee (f2f): 200 €

■ Online participation fee: 100 €

Chairman

Rainer Schweppe Environmental Engineering Phone +49 721 4640-538 rainer.schweppe@ict.fraunhofer.de

Organising committee

- Thomas Reichert, Fraunhofer ICT
- Gabriela Gromer, Fraunhofer ICT
- Sabine Aref, GUS e.V.
- Rocío Ruiz Gallardo, AIMPLAS
- Elisa Cones Sánchez, AIMPLAS

Hotel recommendation

Aparthotel Wellness Paterna www.aparthotelwellness.com recepcion@aparthotelwellness.com

Please book and pay directly at the hotel by using the key word. Key word for booking: "Clean Aviation Workshop".

Workshop programme

08.30 **Welcome and introduction**Anabel Crespo, AIMPLAS

⁴AkzoNohel

Rainer Schweppe, Fraunhofer ICT

08.50 P 1 Design, manufacturing, and testing of a metallic fuselage panel out of 2198 Al-Co-Li alloy

Alexandra Karanika¹, Evangelos Carelas¹, Egoitz Aldanondo², Alexander Abramoivich³, Marc Van Der Geest⁴, Peter Visser⁴ ¹Hellenic Aerospace Industry ²IK4-LORTEK ³Israel Aerospace Industries

09.15 OP 2 Eco-design tips and EOL strategies for enhanced recyclability of integral welded fuselage panels made of Al-Li alloys

Clara Delgado¹, A. I. Fernández-Calvo¹, B. García², P. Dufour³ ¹AZTERLAN, (BRTA), Spain ²CIDETEC, BRTA, Spain ³SONACA, Belgium

09:40 P 3 Circularity and end-of-life studies on magnesium alloys for the aircraft industry

Luis Antonio S. A. Prado¹, Selim Coskun¹, Abdul Rafay¹, Andres Robelo Roberg¹, Felipe Andia de Campos Leite¹, Andreas Kötter¹, Thomas Reichert², Haim Rosenson³ ¹Capgemini Engineering, Hamburg, Germany ²Fraunhofer Institute of Chemical Technology ICT, Pfinztal, Germany 10:05 **P 4** German national project on light aircraft recycling

Peter Brantsch
Fraunhofer Institute for Chemical Technology
ICT, Pfinztal, Germany

10:30 Coffee break

10:50 P 5 Automated recycling of unidirectional preimpregnated carbon fibre scraps

Oscar Gonzalo, Jose María Seara, Gotzone Aizpurua, Kepa Garmendia, Jose Antonio González, Javier del Pozo Tekniker, Gipuzkoa, Spain

11:15 P 6 ELIOT Project: new ways to recycle bio-composites from airplanes

Nora Lardiés Miazza¹, Sergio Fita Bravo, Rajesh Mehta² ¹AIMPLAS, Paterna, Spain ²TNO, Den Haag, Netherlands

11:40 P 7 Sustainable scrapping method of thermoplastic composite materials

Rocío Ruiz-Gallardo AIMPLAS, Paterna, Spain

12:05 P 8 Eco-friendly frame clips and system brackets for a fuselage demonstrator

Elena Rodríguez Senín AIMEN (MAVA), Vigo, Spain Workshop programme Friday, November 17th

| 12:30 | | Lunch break | 15:00 | | Coffee break |
|-------|------|---|-------|-------|---|
| 13:20 | P 9 | DIGESTAIR – a novel anaerobic digester solution in air transport for on board efficient waste management. Development of a DSS tool Eric Rovira-Cal ^{1,2} , T. Fernández-Arévalo ¹ , J. González ¹ , E. Aymerich ^{1,2} | 15:25 | OP 13 | Industry 5.0 and social inclusion: a new vision for end-of-life aircraft recycling in aviation Samira Keivanpour Polytechnique Montreal, Montreal, Canada |
| | | ¹CEIT-Basque Research and Technology Alli- ance (BRTA), San Sebastián, Spain | 15:50 | | Open panel discussion |
| | | ² Universidad de Navarra, Tecnun, San Sebastián, Spain | 16:30 | | Closing remarks |
| 13:45 | P 10 | Chemical recycling for sustainable aviation – a case study on aircraft seats Ronny Hanich-Spahn Fraunhofer Institute for Chemical Technology ICT, Pfinztal, Germany | | | |
| 14:10 | P 11 | Circularity studies on high performance thermoplastic demonstrators for the aircraft industry – end-of-life concepts for PEKK/carbon fibre composites Selim Coskun Capgemini Engineering, Hamburg, Germany | | | |
| 14:35 | P 12 | How to define a reuse and recycling quote for LCA in aviation Thomas Reichert, Peter Brantsch, Ronny Hanich-Spahn Fraunhofer Institute for Chemical Technology ICT, Pfinztal, Germany | | | |